

Work Order ID 83222

Friday, April 13, 2012 3:02:55 PM

83222

Ship Monday

Page 1

Item ID: D206-781-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 4/13/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/17/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *CMF*

Date: 12-04-13 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-011
Chg001

0.00

0.00

*8-26-17**df for mlt 12-4-16*

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

*IX**Sp 12-04-16*

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

8-26-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 83222***83222***

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Item ID: D206-781-011

Accept

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Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 4/13/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/17/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-011

Location:

PPP rev: A

PP 832221

12/4/17

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/4/17

MF
12-04-17

W/O:		WORK ORDER CHANGES					
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 83222

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 4/13/2012

Required Date: 4/17/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
D3800 per NCR 10-082 DD verf:EC

IPP Rev:B 10.07.01 update qty of

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D3874-1 Floor Protector		Manufactured	No			110	Each	2.0000	1	SP ¹			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST191		2							
				81629		2			1x				
5 D3874-2 Floor Protector		Manufactured	No			110	Each	2.0000	1	SP			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				81628		2			1x				
D3800-1-100 Hook and Loop Strip (1" Soft) cut qty 4 at 30.00" long		Manufactured	No			110	f	213.3140	10	SP ¹⁰			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST063		213.314							
				68910		9.801							
				72233		9.841							
				75104		26.271							
				80073		167.401			10x				
5 D3800-3-100 Hook and Loop Strip (1" Hard) cut qty 4 at 30.00" long		Manufactured	No			110	f	219.3140	10	SP ¹⁰			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST063		219.314			10x				
				68915		18.301							
				72771		2.341							
				73007		5.001							
				75105		13.67							
				80077		180.001			10				

messup
02/24/16

messup
02/24/16

SP 12-04-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Page 2

Work Order ID: 83222

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 4/13/2012

Required Date: 4/17/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-13A Bolt Purchased No

110 Each 1,327.0000 2 SP²

Location	Loc Qty	Loc Code
ST357	1327	
119449	39	
120187	48	2x
120422	340	
120770	400	
121162	500	

AN960JD416 Washer NAS1149D0463J Purchased No

110 Each 10.0000 2 miss SP

Location	Loc Qty	Loc Code
ST351	10	
116289	10	

NAS43DD4-20 SPACER Purchased No

110 Each 32.0000 2 SP²

Location	Loc Qty	Loc Code
ST279	32	
112542	32	2x

NAS43DD4-64 SPACER Purchased No

110 Each 48.0000 1 SP 12-04-16

Location	Loc Qty	Loc Code
ST279	48	
112314	48	1x

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER